



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A94-2706-00-09

Job Sheet 181644



Part No: RBE350A94-2706-00-09

Job Qty: 20 ea 21

DAS

Part Name: Pin

21



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/2/18

Job Tracking No:

Due Date: 7/30/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-2706-00 REV 6 IPP REV A 18-01-16 NEW ISSUE JFC VERIFIED DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Small Fab-2		MIL
110	Small Fab	20 pcs	7/30/18	7/30/18	0.00	10.00	Small Fab-3		MIL DAS
120	QC	20 pcs	7/30/18	7/30/18	0.00	0.00	QC5		OCT 01 2018 68
121	Outsource	20 pcs	7/30/18	7/30/18			GRO002-VC	10	9-89
123	Packaging	20 pcs	7/30/18	7/30/18	0.00	5.00	Packaging2		OCT 1 2 2018
125	QC	20 pcs	7/30/18	7/30/18	0.00	0.00	QC6		38
127	Small Fab	20 pcs	7/30/18	7/30/18	0.00	0.00	Small Fab-5		Smag
129	QC	20 pcs	7/30/18	7/30/18	0.00	0.00	QC5		87
130	Packaging	20 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3-1		DAS
140	QC21-SA	20 Ea	7/30/18	7/30/18	0.00	0.00	QC21		21 OCT 2 5 201

Part Op 90 - see engineering sign off for lanyard

Descriptions: 110 - Assemble as per DWG. Sheet 2 -Loctite 680 B 138837 Exp: 11/19
 121 - Issue P/O to Groupe Altech; PO 041195 -Black oxide finish, MIL-C-13924C Class 1 -Certificate of
 Conformity is required
 123 - Receive
 127 - Fabricate lanyard 6 inch and Assemble as per DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	42 Ea (2 ea)	90-Start up Operation	5038398
91595A142	Dowel Pin Ø3mm x 40mm	21 Ea (1 ea)	90-Start up Operation	5054274
CL-2-C	Lanyard Wire	10.5 ft (.5 ea)	90-Start up Operation	5093863
NAS1756-12	Remove Before Flight	21 Ea (1 ea)	90-Start up Operation	5094290
RBE350A94-2706-00-09A	Pin Shaft	21 Ea (1 ea)	90-Start up Operation	5113651

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	3896T31	40	947	0
	91595A142	20	202	0
	CL-2-C	10	427	0
	NAS1756-12	20	570	0
	RBE350A94-2706-00-09A	20	3	0



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL: 1 613 632-5208
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S114821

Part: RBE350A94-2706-00-09

Job No: 181644

Serial No/Batch: S114821

Revision: 6

Inspector:

Exp Date:

Instructions:

Date: 10/01/16

Part Specifications

Specifications could not be found.

Plex 8/2/18 2:47 PM dart.logan.david



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PURCHASE ORDER **PO041195**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041195
PO Date: 10/1/18
Due Date: 10/12/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	181886	RBEM622U3001101-9	Extractor Bottom -Issue P/O to GROUPE ALTECH; PO -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018 -Certificate of Conformity is required	Firmed	-	10/12/18	2 pcs	0 pcs	2 pcs	\$1.65/pcs	\$3.30

2x

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PURCHASE ORDER

PO041195

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	181880	RBEM622U3001101-11	Hex Head Cap Screw -Issue P/O to GROUPE ALTECH; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material; Bolt -Certificate of Conformity is required	Firmed	-	10/12/18	6 pcs	0 pcs	6 pcs	\$1.25/pcs	\$7.50
3	182801	RBEM632V4000102-7	Socket Head Cap Screw -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	10/12/18	6 pcs	0 pcs	6 pcs	\$1.25/pcs	\$7.50
4	180029	RBE350A93-3307-00-01	Retractor -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13964, CLASS 1; MIL-C-16173 GRADE 4 -Certificate of Conformity is required	Firmed	-	10/12/18	21 pcs	0 pcs	21 pcs	\$2.55/pcs	\$53.55
5	179429-A	RBE350A93-3303-02-1	Receiver Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	10/12/18	18 pcs	0 pcs	18 pcs	\$5.41/pcs	\$97.38



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PURCHASE ORDER **PO041195**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	177794	RBEM652V3002101-M-45	Stud Extension -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required	Firmed	-	10/12/18	11 pcs	0 pcs	11 pcs	\$2.35/pcs	\$25.85
7	181644	RBE350A94-2706-00-09	Pin -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	10/12/18	21 pcs	0 pcs	21 pcs	\$1.55/pcs	\$32.55
8	181639	RBE350A94-2706-00-07	Pin -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	10/12/18	30 pcs	0 pcs	30 pcs	\$1.50/pcs	\$45.00
9	181640	RBE350A94-2706-00-03	Pin -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	10/12/18	53 pcs	0 pcs	53 pcs	\$1.50/pcs	\$79.50
Grand Total:											\$352.13



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PURCHASE ORDER PO041195

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/2/18 3:34 PM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(013148-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

013148 - 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
11-Oct-2018		Aman		041195 ✓				
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBEM622U3001101-9 ✓ Rev.	RBEM622U3001101-9 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OF EXCESS OIL	OXIDE-BLACK CH	2	2 ✓	0	0	0
2	RBEM622U3001101-11 ✓ Rev.	RBEM622U3001101-11 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OF EXCESS OIL	BLACK-OXIDE CH	6	6 ✓	0	0	0
3	RBEM632V4000102-7 ✓ Rev.	RBEM632V4000102-7 01 -OXIDE BLACK per MIL-C-13924, Class 1	OXIDE-BLACK CH	6	6 ✓	0	0	0
4	RBE350A93-3307-00-01 ✓ Rev.	RBE350A93-3307-00-01 01 -OXIDE BLACK [OXIDE BLACK] MIL-C13964 CLASS 1, MIL-C-16173 GRADE 4	OXIDE-BLACK CH	21	21 ✓	0	0	0
5	RBE350A93-3303-02-1 ✓ Rev.	RBE350A93-3303-02-1 01 -BLACK OXIDE FINISH M MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	18	18 ✓	0	0	0
6	RBEM652V3002101-M-45 ✓ Rev.	RBEM652V3002101-M-45 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OF EXCESS OIL	OXIDE-BLACK CH	11	11 ✓	0	0	0
7	RBE350A94-2706-00-09 ✓ Rev.	RBE350A94-2706-00-09 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	21	21 ✓	0	0	0
8	RBE350A94-2706-00-07 ✓ Rev.	RBE350A94-2706-00-07 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	30	30 ✓	0	0	0
9	RBE350A94-2706-00-03 ✓ Rev.	RBE350A94-2706-00-03 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	BLACK-OXIDE CH	53	53 ✓	0	0	0

 DAS
 38
 9-89



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Certificat de Conformité / Certificate of Compliance

(013148-1)

Bon de Livraison / Packing Slip

013148 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
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 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courtier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
11-Oct-2018		Aman		041195				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities Qté NC/ NC Qty	Qté Scrap/	À venir / Back Order

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.